

Date: Friday, 23/01/2009 7:23:02 AM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : 212 DETAIL PARTS
Job Number : 45141	
Estimate Number : 13228	
P.O. Number :	Part Number : D2127251179
This Issue : 23/01/2009 S.O. No. :	Drawing Number : D212-725-1
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : PURCHASED PARTS	Drawing Revision :
Previous Run : 42685	Material : N/A
Written By :	Due Date : 30/01/2009 Qty: 1 Um: Each
Checked & Approved By :	
Comment :	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0

PG

PURCHASING

**Comment:** PURCHASINGIssue P/O: 8034 to Eagle Copters

"Assembly of D212-725-1-179 with Dart IPP D212-725-1-179"

Send a copy of this IPP

h 09.01.23

2.0

D2127251179

Angle Web



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
 ANGLE WEB

3.0

OUTSIDE SERVICE

OUTSIDE SERVICES

**Comment:** Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number Description Batch

1 D212-725-1-179 ANGLE WEB _____

Attach serviceable tags

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-179 REV. _____

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Friday, 23/01/2009 7:23:02 AM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 45141

Part Number: D2127251179

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

5.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Date: Friday, 23/01/2009 7:23:02 AM
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Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : 212 DETAIL PARTS
Job Number : 45141	
Estimate Number : 13228	
P.O. Number :	Part Number : D2127251179
This Issue : 23/01/2009 S.O. No. :	Drawing Number : D212-725-1
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : PURCHASED PARTS	Drawing Revision :
Previous Run : 42685	Material : N/A
Written By :	Due Date : 30/01/2009 Qty: 1 Um: Each
Checked & Approved By :	
Comment :	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 8034 to Eagle Copters

"Assembly of D212-725-1-179 with Dart IPP D212-725-1-179"

Send a copy of this IPP

h 29.01.23

2.0	D2127251179	Angle Web
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

ANGLE WEB

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
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Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number Description Batch

1 D212-725-1-179 ANGLE WEB 95321

Attach serviceable tags

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-179 REV. B

JAN 30 2009

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Friday, 23/01/2009 7:23:02 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 45141

Part Number: D2127251179

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



AS

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

JAN 30 2009

5.0

QC5

INSPECT WORK TO CURRENT STEP



AS

Comment: INSPECT WORK TO CURRENT STEP

JAN 30 2009

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/P

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

JAN 30 2009

7.0

QC21

FINAL INSPECTION/W/O RELEASE



09/02/04 AS

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 09-02-03

Work Order Number: 45321

Manufacture Dart Parts - Eagle S

This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.

Squawk: 1.45

Discrepancy:

Fabricate D212-725-1-173, Doubler Oil Cooler for Dart Aerospace.

Resolution:

D212-725-1-173, Doubler Oil Cooler fabricated IAW D212-725-1 Dwg Pg. 57, Fig. 19. Material 2024T3 .040, Batch No. 0921.

1.45 Work Done By: Kelly Alliston

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 1/20/2009

Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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Squawk: 1.46

Discrepancy:

Fabricate D212-725-1-175 / -176, Pilon Web for Dart Aerospace.

Resolution:

D212-725-1-175 / -176, Pilon Web fabricated IAW D212-725-1 Dwg Pg. 59, Fig. 24,25. Material 2024T3 .025, Batch No. 0355.

1.46 Work Done By: Kelly Alliston

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 1/20/2009

Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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Squawk: 1.47

Discrepancy:

Fabricate D212-725-1-177 / -178, Cover Web for Dart Aerospace.

Resolution:

D212-725-1-177 / -178, Cover Web fabricated IAW D212-725-1 Dwg Pg. 60, Fig. 24,25. Material 2024T3 .040, Batch No. 2648

1.47 Work Done By: Jason Chanthvong

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 1/20/2009

Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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Squawk: 1.48

Discrepancy:

Fabricate D212-725-1-179, Angle Web for Dart Aerospace.

Resolution:

D212-725-1-179, Angle Web fabricated IAW D212-725-1 Dwg Pg. 56, Fig. 24,25. Material 2024T3 0.063, Batch No. 1947.

1.48 Work Done By: Jason Chanthvong

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 1/20/2009

Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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***** Original Maintenance Releases and Independent Control Inspection details are stored electronically at *****
***** Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software *****